



Material Safety Data Sheet

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SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: 3M™ Scotch-Weld™ HoldFast 70 Cylinder Spray Adhesive (Clear)

MANUFACTURER: 3M

DIVISION: Industrial Adhesives and Tapes Division

ADDRESS: 3M Center
St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

Issue Date: 08/10/10

Supercedes Date: 02/25/09

Document Group: 22-1469-0

Product Use:

Specific Use: Adhesive
Intended Use: Industrial use

SECTION 2: INGREDIENTS

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>% by Wt</u>
Dimethyl Ether	115-10-6	40 - 50
Pentane	109-66-0	20 - 30
Non-Hazardous Components	Trade Secret	15 - 20
Acetone	67-64-1	1 - 5

SECTION 3: HAZARDS IDENTIFICATION

3.1 EMERGENCY OVERVIEW

Odor, Color, Grade: Clear to pale yellow, solvent odor.

General Physical Form: Gas

Immediate health, physical, and environmental hazards: Flammable liquefied gas. Closed containers exposed to heat from fire may build pressure and explode. Extremely flammable liquid and vapor. Vapors may travel long distances along the ground or floor to an ignition source and flash back. May cause target organ effects.

3.2 POTENTIAL HEALTH EFFECTS

Eye Contact:

Mild Eye Irritation: Signs/symptoms may include redness, pain, and tearing.

Skin Contact:

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, and itching.

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Intentional concentration and inhalation may be harmful or fatal.

May be absorbed following inhalation and cause target organ effects.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May be absorbed following ingestion and cause target organ effects.

Target Organ Effects:

Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

SECTION 4: FIRST AID MEASURES

4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

Eye Contact: Flush eyes with large amounts of water. If signs/symptoms persist, get medical attention.

Skin Contact: Wash affected area with soap and water. If signs/symptoms develop, get medical attention.

Inhalation: Remove person to fresh air. If signs/symptoms develop, get medical attention.

If Swallowed: Do not induce vomiting unless instructed to do so by medical personnel. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get medical attention.

SECTION 5: FIRE FIGHTING MEASURES

5.1 FLAMMABLE PROPERTIES

Autoignition temperature	No Data Available
Flash Point	-42 °F [<i>Test Method:</i> Closed Cup]
Flammable Limits - LEL	1.5 % volume
Flammable Limits - UEL	27 % volume

5.2 EXTINGUISHING MEDIA

Use fire extinguishers with class B extinguishing agents (e.g., dry chemical, carbon dioxide).

5.3 PROTECTION OF FIRE FIGHTERS

Special Fire Fighting Procedures: Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

Unusual Fire and Explosion Hazards: Flammable liquefied gas. Closed containers exposed to heat from fire may build pressure and explode. Extremely flammable liquid and vapor. Vapors may travel long distances along the ground or floor to an ignition source and flash back.

Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Personal precautions

If possible, seal leaking container. Place leaking containers in a well-ventilated area, preferably an operating exhaust hood, or if necessary outdoors on an impermeable surface until appropriate packaging for the leaking container or its contents is available.

Evacuate unprotected and untrained personnel from hazard area. The spill should be cleaned up by qualified personnel. Remove all ignition sources such as flames, smoking materials, and electrical spark sources. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Remember, adding an absorbent material does not remove a toxic, corrosivity or flammability hazard.

Environmental procedures

For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water. Collect the resulting residue containing solution. Place in a metal container approved for transportation by appropriate authorities. Dispose of collected material as soon as possible.

Clean-up methods

Refer to other sections of this MSDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment. Call 3M-HELPS line (1-800-364-3577) for more information on handling and managing the spill. Contain spill. Cover spill area with a fire-extinguishing foam. An aqueous film forming foam (AFFF) is recommended. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Collect as much of the spilled material as possible using non-sparking tools. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and MSDS. Seal the container.

In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.

SECTION 7: HANDLING AND STORAGE

7.1 HANDLING

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Keep away from heat, sparks, open flame, pilot lights and other sources of ignition. No smoking while handling this material. Avoid breathing of vapors, mists or spray. Avoid eye contact with vapors, mists, or spray. Keep out of the reach of children. Vapors may ignite explosively. May cause flash fire. Prevent build-up of vapors - open all windows and doors. Maintain vapor concentrations below recommended exposure limits. Use only with cross-ventilation. Without adequate ventilation, vapors may settle in low-lying areas. Keep away from heat, sparks, and open flame. Do not smoke or ignite matches, lighters, etc. For industrial or professional use only. Avoid contact with oxidizing agents. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below Occupational Exposure Limits. If ventilation is not adequate, use respiratory protection equipment.

7.2 STORAGE

Store away from acids. Store away from oxidizing agents.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 ENGINEERING CONTROLS

Use with appropriate local exhaust ventilation. Use in an enclosed process area is recommended. Do not use in a confined area or areas with little or no air movement. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below Occupational Exposure Limits and/or control mist, vapor, or spray. If ventilation is not adequate, use respiratory protection equipment.

8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

8.2.1 Eye/Face Protection

Avoid eye contact with vapors, mists, or spray.

The following eye protection(s) are recommended: Safety Glasses with side shields
Indirect Vented Goggles

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8.2.2 Skin Protection

Avoid skin contact.

Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials.

Gloves made from the following material(s) are recommended: Butyl Rubber

Nitrile Rubber

Polyvinyl Alcohol (PVA)

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8.2.3 Respiratory Protection

Avoid breathing of vapors, mists or spray.

Select one of the following NIOSH approved respirators based on airborne concentration of contaminants and in accordance with OSHA regulations: Half facepiece or fullface air-purifying respirator with organic vapor cartridges

. Consult the current 3M Respiratory Selection Guide for additional information or call 1-800-243-4630 for 3M technical assistance.

Organic vapor cartridges may have a short service life.

8.2.4 Prevention of Swallowing

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water.

8.3 EXPOSURE GUIDELINES

<u>Ingredient</u>	<u>Authority</u>	<u>Type</u>	<u>Limit</u>	<u>Additional Information</u>
Acetone	ACGIH	TWA	500 ppm	
Acetone	ACGIH	STEL	750 ppm	
Acetone	OSHA	TWA	2400 mg/m3	
Dimethyl Ether	AIHA	TWA	1880 mg/m3	
Dimethyl Ether	CMRG	TWA	1000 ppm	
Pentane	ACGIH	TWA	600 ppm	
Pentane	OSHA	TWA	2950 mg/m3	

SOURCE OF EXPOSURE LIMIT DATA:

ACGIH: American Conference of Governmental Industrial Hygienists

CMRG: Chemical Manufacturer Recommended Guideline

OSHA: Occupational Safety and Health Administration

AIHA: American Industrial Hygiene Association Workplace Environmental Exposure Level (WEEL)

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Odor, Color, Grade:	Clear to pale yellow, solvent odor.
General Physical Form:	Gas
Autoignition temperature	<i>No Data Available</i>
Flash Point	-42 °F [<i>Test Method: Closed Cup</i>]
Flammable Limits - LEL	1.5 % volume
Flammable Limits - UEL	27 % volume
Boiling point	<i>No Data Available</i>
Density	0.70 g/ml
Vapor Density	>=1.6 [<i>Ref Std: AIR=1</i>]
Vapor Pressure	<i>No Data Available</i>
Specific Gravity	0.68 - 0.7
pH	<i>No Data Available</i>
Melting point	<i>No Data Available</i>
Solubility in Water	Nil
Evaporation rate	<i>No Data Available</i>
Hazardous Air Pollutants	0 % weight [<i>Test Method: Calculated</i>]
Volatile Organic Compounds	<=555 g/l [<i>Details: EU VOC content</i>]
Kow - Oct/Water partition coef	<i>No Data Available</i>
Percent volatile	75.8 % weight
VOC Less H2O & Exempt Solvents	<=548 g/l [<i>Test Method: calculated SCAQMD rule 443.1</i>]
VOC Less H2O & Exempt Solvents	<=4.57 lb/gal [<i>Test Method: calculated SCAQMD rule 443.1</i>]
VOC Less H2O & Exempt Solvents	<=75.9 % [<i>Test Method: calculated per CARB title 2</i>]
Viscosity	<i>No Data Available</i>
Solids Content	20.9 % weight

SECTION 10: STABILITY AND REACTIVITY

Stability: Stable.

Materials and Conditions to Avoid:

10.1 Conditions to avoid

Sparks and/or flames

10.2 Materials to avoid

Strong oxidizing agents

Hazardous Polymerization: Hazardous polymerization will not occur.

Hazardous Decomposition or By-Products

Substance

Aldehydes
Hydrocarbons
Carbon monoxide
Carbon dioxide

Condition

During Combustion
During Combustion
During Combustion
During Combustion

SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

SECTION 12: ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL INFORMATION

Not determined.

CHEMICAL FATE INFORMATION

Not determined.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste Disposal Method: Incinerate in a permitted hazardous waste incinerator. As a disposal alternative, dispose of waste product in a permitted hazardous waste facility.

The facility should be equipped to handle gaseous waste.

EPA Hazardous Waste Number (RCRA): D001 (Ignitable)

Since regulations vary, consult applicable regulations or authorities before disposal.

SECTION 14: TRANSPORT INFORMATION

ID Number	UPC	ID Number	UPC
62-4983-8010-4		62-4983-8030-2	00-048011-61690-2
62-4983-8150-8	00-048011-61691-9	62-4983-8300-9	00-048011-61692-6

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: REGULATORY INFORMATION

US FEDERAL REGULATIONS

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - Yes Pressure Hazard - Yes Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - No

This material contains a chemical which requires export notification under TSCA Section 12[b]:

<u>Ingredient (Category if applicable)</u>	<u>C.A.S. No</u>	<u>Regulation</u>	<u>Status</u>
Pentane (Pentane)	109-66-0	Toxic Substances Control Act (TSCA) 4 Test Rule Chemicals	Applicable
Pentane	109-66-0	Toxic Substances Control Act (TSCA) 4 Test Rule Chemicals	Applicable

STATE REGULATIONS

Contact 3M for more information.

CHEMICAL INVENTORIES

The components of this product are in compliance with the chemical notification requirements of TSCA.

All applicable chemical ingredients in this material are listed on the European Inventory of Existing Chemical Substances (EINECS), or are exempt polymers whose monomers are listed on EINECS.

Contact 3M for more information.

INTERNATIONAL REGULATIONS

Contact 3M for more information.

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: OTHER INFORMATION

NFPA Hazard Classification

Health: 1 Flammability: 4 Reactivity: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Revision Changes:

Section 1: Product name was modified.
Copyright was modified.
Section 7: Handling information was modified.
Section 7: Storage information was modified.
Section 8: Engineering controls information was modified.
Section 8: Skin protection phrase was modified.
Section 8: Eye/face protection information was modified.
Section 8: Skin protection - recommended gloves information was modified.
Section 8: Respiratory protection - recommended respirators information was modified.
Section 14: Transportation legal text was modified.
Page Heading: Product name was modified.
Section 9: Property description for optional properties was modified.
Section 8: Exposure guidelines ingredient information was modified.
Section 15: TSCA section 12[b] information was modified.
Section 9: Density information was added.
Section 9: Property description for required properties was added.
Section 6: Environmental procedures heading was added.
Section 6: Personal precautions heading was added.
Section 10.1 Conditions to avoid heading was added.
Section 10.2 Materials to avoid heading was added.
Section 6: Personal precautions information was added.
Section 6: Environmental procedures information was added.
Section 6: Methods for cleaning up information was added.
Section 10: Materials to avoid physical property was added.
Section 10: Conditions to avoid physical property was added.
Section 6: Clean-up methods heading was added.
Section 6: Release measures information was deleted.
Section 6: Release measures heading was deleted.
Section 10: Materials and conditions to avoid physical property was deleted.
Section 8: Exposure guidelines legend was deleted.

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